# The Harman Kardon Model T60

Manual No. 49A

## FLOATING SUSPENSION AUTO-LIFT TURNTABLE

## Technical Manual



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## **SPECIFICATIONS**

•	Speed	Nominal	Limit
	Quartz lock		
	33-1/3	±0.1%	+0.5% -0.2%
	45	±0.1%	+0.5% -0.2%
	Control width		
	33-1/3	-	±3.0%
	45		±3.0%
•	Wow and Flutter	0.04%	$\leq$ 0.07%
•	Signal-to-Noise Ratio	68dB	$\geq$ 60dB
•	Possible Cartridge Weights	2.5g ~ 8g	

• Dimensions (W x H x D) 17-4/9" x 5-2/3" x 15-1/9" (443 x 144 x 384 mm)

Weight 20.5 lbs. (9.2 kg)
 Power Supply AC 120V, 60Hz

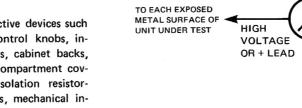
Power Consumption 8W

Specifications and components subject to change without notice. Overall performance will be maintained or improved.

## LEAKAGE TEST

Before returning the unit to the user, perform the following safety checks:

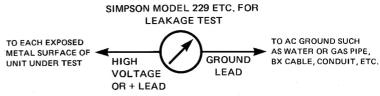
- Inspect all lead dress to make certain that leads are not pinched or that hardware is not lodged between the chassis and other metal parts in the unit.
- Replace all protective devices such as nonmetallic control knobs, insulating fishpapers, cabinet backs, adjustment and compartment covers or shields, isolation resistorcapacity networks, mechanical insulators, etc.

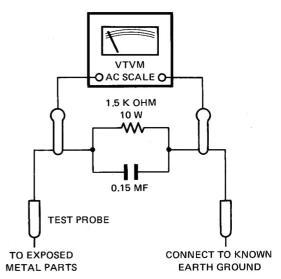


 Be sure that no shock hazard exists; check for leakage current using Simpson Model 229 Leakage Tester, standard equipment item No. 21641, RCA Model WT540A or use alternate method as follows:

Plug the AC line cord directly into a 120-volt AC receptacle (do not use an Isolation Transformer for this test). Using two clip leads, connect a 1500 ohm, 10-watt resistor paralleled by a 0.15mf capacitor, in series with all exposed metal cabinet parts and a known earth ground, such as a water pipe or conduit. Use a VTVM or VOM with 1000 ohms per volt, or higher, sensitivity to measure the AC voltage drop across the resistor. (See Diagram.) Move the resistor connection to each exposed metal part having a return path to the chassis (antenna, metal, cabinet, screw heads, knobs and control shafts, escutcheon, etc.) and measure the AC voltage drop across the resistor. (This test should be performed with the power switch in both the On and Off positions.)

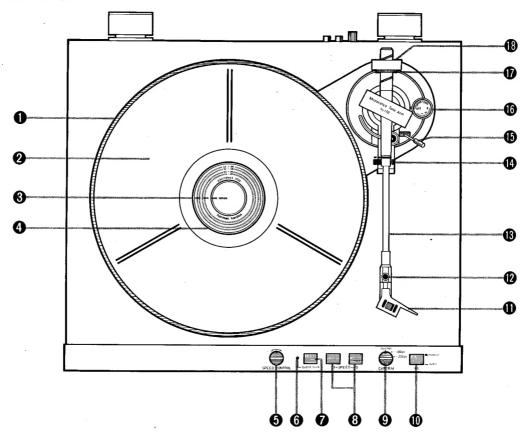
A reading of 0.35 volt RMS or more is excessive and indicates a potential shock hazard which must be corrected before returning the unit to the owner.





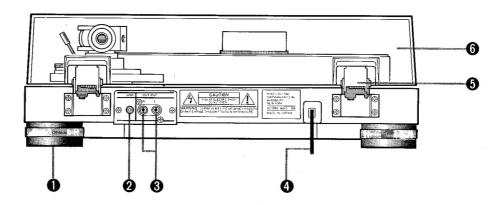
**T60** 

## **COMPONENTS**



- **1** PLATTER
- **2** PLATTER MAT
- **3** CENTER SPINDLE
- **4** DISC STABILIZER
- **6** SPEED CONTROL
- **6** QUARTZ LOCK INDICATOR
- **QUARTZ LOCK BUTTON**
- **3**3/45 SPEED SELECTOR
- **O** CAPACITANCE TRIM SELECTOR
- **O**LIFT BUTTON
- **1**HEADSHELL
- **PHEADSHELL CLAMP**

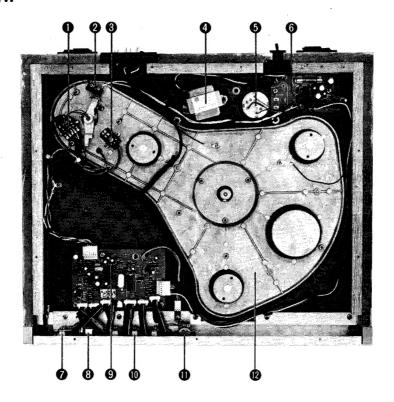
- **®** TONEARM
- ARMREST/CLAMP
- **®**CUE LEVER
- **(I)** ANTI-SKATING CONTROL
- **TRACKING FORCE SCALE RING**
- **®** COUNTERWEIGHT



- **O**FOOT
- @ GROUND TERMINAL
- **3** SIGNAL OUTPUT TERMINAL

- **4** AC LINE CORD
- **6** DUST COVER HINGE
- **6** DUST COVER

## **INTERNAL VIEW**



- **1** RELAY P.C. BOARD
- **2** POWER SWITCH
- **❸** LED P.C. BOARD (PCB-4) & PHOTO TRANSISTOR P.C. BOARD (PCB-5)
- **OPOWER TRANSFORMER**
- **6** DC MOTOR
- **6** POWER SUPPLY P.C. BOARD (PCB-2)

- LIFT SWITCH P.C. BOARD (PCB-7)
- ③ CAPACITAN TRIM SELECTOR P.C. BOARD (PCB-6)
- MOTOR CONTROL P.C. BOARD (PCB-1)
- **(PCB-3)** CONTROL SWITCH P.C. BOARD (PCB-3)
- **(I)** SPEED CONTROL P.C. BOARD (PCB-8)
- CHASSIS ASSEMBLY

## **DISASSEMBLY PROCEDURES**

NOTE: Before disassembling the unit, remove the platter and headshell with cartridge, and securely tie the arm to the armrest with string, etc. Then gently turn the unit upside down and place it on cloths, etc. piled up on both sides to protect the arm and cabinet from damage.

## **1** CABINET BOTTOM REMOVAL

1. Remove screws **1** to **1** in Fig. 1 and then remove the cabinet bottom.

\*Toothed washer is attached to the screw 6 .

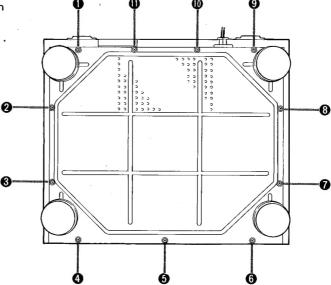


Fig. 1

## **2 FRONT PANEL REMOVAL**

- 1. Remove the cabinet bottom. (Refer to step 1)
- Remove screws 1 to 7 in Fig. 2 and remove the switch holder by pulling the front panel slightly forward (at this time remove the lead wires connected to the quartz lock LED) then remove the front panel.

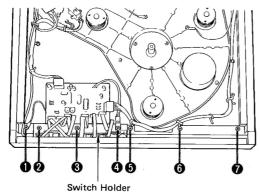
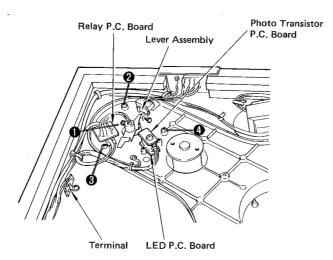


Fig. 2

## **3 PICK-UP ASSEMBLY REMOVAL**

- 1. Remove the cabinet bottom. (Refer to step [1] )
- 2. Remove the lead wires connected to the solenoid for lifter from terminal, and remove the lead wires connected to the tonearm from relay P.C. board.
- 3. Loosen screw 
  in Fig. 3 and then remove the lever assembly
- 4. Remove screws 2 to 4 in Fig. 3 and then remove the pick-up.
  - \* Be sure to lock the screws 1 to 4 with paint after attaching the pick-up assembly.



4 CHASSIS ASSEMBLY REMOVAL

- 1. Remove the pick-up assembly. (Refer to step 3)
- Remove the lead wires connected to the relay P.C. board, LED P.C. board, phototransistor P.C. board and chassis.
- Remove nuts 

   to 
   in Fig. 4 and then remove the chassis assembly by turning the central screws of nuts clockwise.

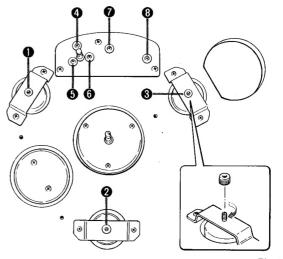


Fig. 4

## **5** MOTOR REMOVAL

- 1. Remove the lead wires of the motor.
- Remove screws 4 to 6 in Fig. 4 and then remove the motor.

## **6 POWER TRANSFORMER REMOVAL**

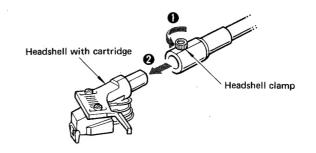
- 1. Remove the lead wires connected to the transformer.
- Remove screws and in Fig. 4 and then remove the power transformer.

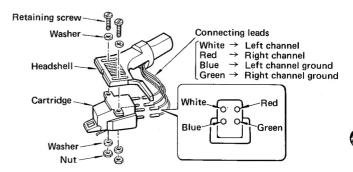
## CARTRIDGE REPLACEMENT INSTRUCTION

Only use cartridges in the headshell provided. Be sure to use a cartridge weighting 2.5 to 8 grams.

- Release the tonearm clamp and lift the tonearm gently.
- 2. Loosen the headshell clamp and gently pull the headshell with cartridge.
- Disconnect the 4 leads from cartridge terminals using a tweezers and then loosen the retaining screws so that the cartridge comes out.
- 4. Replace the leads onto the new cartridge. Refer to figure right for correct placement of leads.
- When all leads are connected properly, install cartridge to the headshell as shown in the figure right.
- Temporarily tighten the retaining screw to hold the cartridge.
- Insert the headshell with the cartridge fully into the tonearm and then tighten the headshell clamp.

When cartridge is replaced with new one, it is necessary to adjust the Overhang and Tracking angle.





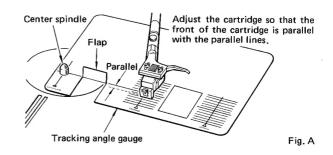
## Overhang Adjustment

- Place the accessory tracking angle gauge on the center spindle and raise the flap.
- Be sure to remove the stylus guard when adjusting the overhang.
- 3. Move the tonearm directly over the center spindle. Line up the raised flap on the gauge with the center spindle and the tonearm base. Gently move the cartridge backward or forward in the headshell so that the stylus tip lines up with the corner of the flap.

# Slightly slacken the retaining screws. The flap should be in the same straight line as the axis of the tonearm and as the center spindle. Move the cartridge backward or forward so that the stylus tip comes precisely over the position indicated on the flap.

## • Tracking Angle Adjustment

- Check to be sure that the overhang adjustment has been completed.
- Now move the tracking angle gauge until it is in the same position with respect to the tonearm as that shown in Fig. A. Place the stylus over the tracking angle setting point with keeping stylus guard attached.
- Without changing the stylus position, turn the cartridge so that its front edge is parallel with the lines on the gauge.
- 4. Now move it so that it is in the position shown in Fig. B and check that the cartridge is still parallel with the parallel lines as it was in step 3 above. If it is not parallel, then repeat step 3 and 4 alternately until the cartridge is parallel in both cases.
- When the above adjustment is completed, then tighten the screws that attach the cartridge to the headshell fully.



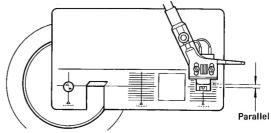
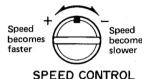


Fig. B

## **ALIGNMENT PROCEDURES**

## SPEED CONTROL

- 1. Place a disc on the platter mat and then the disc stabilizer with stroboscope on the disc.
- Set the speed selector to 33 or 45 position in accordance with the required disc speed.
- Turn the quartz lock button OFF to release the quartz lock, then adjust the disc speed by turning the speed control knob, with observing the striped markings on the disc stabilizer with stroboscope under fluorescent light.

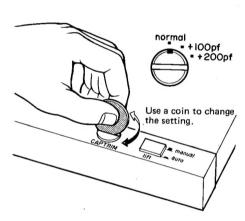


## **■ CAPACITANCE TRIM**

The capacitance trim is a capacitance selector switch that enables your cartridge to deliver its optimum performance. Each cartridge had its own characteristic capacitance, and the output leads used to connect the cartridge to the amplifier or receiver also have their own capacitance. Only when these two capacitances are at their optimum values can the cartridge transfer its output and retain its optimum frequency response to the amplifier.

Cartridge capacity	Trim position	
Less than 300pF	normal	
300 to 400pF	+100pf	
Over 400pF	+200pf	

 Please read the owner's manual of the cartridge and adjust the trim position accordingly.



Disk stabilizer with

## SUSPENSION ADJUSTMENT

## \*Conditions

- Make sure to install the platter, rubber platter mat and disc stabilizer.
- (It is not necessary for you to hang the drive belt between the platter and motor pulley.)
- Install the cartridge and counter weight to the tonearm. (Set the tracking force to about 2g.)
   Be sure to place the tonearm on the armrest.
- 3. Be sure that the power is off.

## ADJUSTMENT

- 1. Adjust so that the space between platter and surface of cabinet is 4 mm ± 0.2 mm by turning screws 1 to
  - (Turning these screws clockwise moves the platter down and turning them counterclockwise moves it
- 2. After adjustments, confirm that the platter moves up and down in the well-balanced condition even if the platter is pressed down in the cabinet.

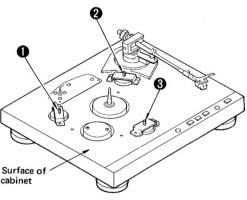


Fig. 1

## DISC END DETECTION POSITION ADJUSTMENT

## \*Conditions

Be sure not to hang the drive belt between platter and motor pulley.

Quartz Lock Switch . . . . On Lift Switch . . . . . . Auto

## LP POSITION ADJUSTMENT

- 1. Set the speed selector to 33 r.p.m.
- 2. Lower the cueing lever.
  (Arm Lifter is set to the low position.)
- 3. Adjust by adjustment screw attached to the lower part of the tonearm so that the stylus of cartridge detects the disc end position between 111.94 mm  $\sim$  107.2 mm from the center of spindle.

## EP POSITION ADJUSTMENT

- 1. Set the speed selector to 45 r.p.m.
- Lower the cueing lever.(Arm Lifter is set to the low position.)
- 3. Adjust by adjustment screw attached to the lower part of the tonearm so that the stylus of cartridge detects the disc end position between 102.74 mm ~ 98.4 mm from the center of spindle.

## NOTE:

- Turning the adjustment screw clockwise makes a fast detection of the disc end position, and turning it counterclockwise makes slow detection.
- If it is not within the rate, assumedly, it result from the attached position of lever assembly.
   Try to change the attaching position by loosing the fixed screw.
- When the disc end position is detected, the motor revolution stops, and arm lifter is raised.If you are going to start it again, place the tonearm

# If you are going to start it again, place the tonearm on armrest once. Lever assembly Adjustment screw Armrest Down Cue lever Tone arm

## ■ MOTOR R.P.M. ADJUSTMENT

## \*Instrument

Stroboscope or Low range tachometer.

## \*Condition

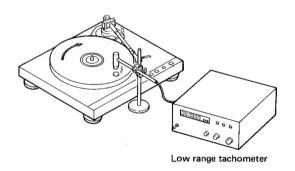
- 1. Be sure that the drive belt between platter and motor pulley is hung.
- 2. Flip the cue lever forward to lift the tonearm up.

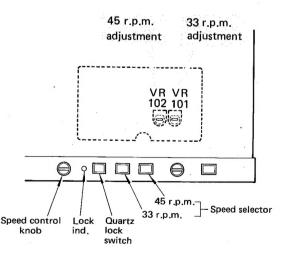
## • QUARTZ LOCK ADJUSTMENT

- 1. Set the speed selector to 33 r.p.m., and set the quartz lock switch to ON.
- Move tonearm horizontally as to be level with the platter, and rotate the platter.
- 3. Measure the motor speed by a stroboscope or low range tachometer.
- Replace the motor pulley when the motor speed is not within the specified range.
- 5. Check the motor speed in the condition that the speed selector is set to 45 r.p.m.

## QUARTZ LOCK OFF ADJUSTMENT

- Set the speed selector to 33 r.p.m. and set the quartz lock switch to OFF, then set the speed control knob at the center.
- 2. Adjust VR101 by turning the platter so that the motor speed rating is within 33-1/3 r.p.m. ± 0.05%.
- 3. Adjust VR102 in the condition that the speed selector is set to 45 r.p.m. so that the motor speed rating is within 45 r.p.m. ± 0.05%.
- 4. After all of these adjustments are over, make sure to confirm that each motor speed make a change more than ±3% with using speed control knob.

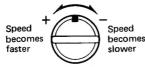




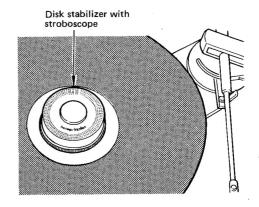
## ALIGNMENT PROCEDURES

## ■ SPEED CONTROL

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- 2. Set the speed selector to 33 or 45 position in accordance with the required disc speed.
- Turn the quartz lock button OFF to release the quartz lock, then adjust the disc speed by turning the speed control knob, with observing the striped markings on the disc stabilizer with stroboscope under fluorescent light.



SPEED CONTROL

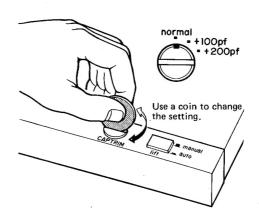


## **■ CAPACITANCE TRIM**

The capacitance trim is a capacitance selector switch that enables your cartridge to deliver its optimum performance. Each cartridge had its own characteristic capacitance, and the output leads used to connect the cartridge to the amplifier or receiver also have their own capacitance. Only when these two capacitances are at their optimum values can the cartridge transfer its output and retain its optimum frequency response to the amplifier.

Cartridge capacity	Trim position
Less than 300pF	normal
300 to 400pF	+100pf
Over 400pF	+200pf

 Please read the owner's manual of the cartridge and adjust the trim position accordingly.



## SUSPENSION ADJUSTMENT

## \*Conditions

- Make sure to install the platter, rubber platter mat and disc stabilizer.
  - (It is not necessary for you to hang the drive belt between the platter and motor pulley.)
- Install the cartridge and counter weight to the tonearm. (Set the tracking force to about 2g.)
   Be sure to place the tonearm on the armrest.
- 3. Be sure that the power is off.

## ADJUSTMENT

- 1. Adjust so that the space between platter and surface of cabinet is 4 mm ± 0.2 mm by turning screws 1 to 3 in Fig. 1.
  - (Turning these screws clockwise moves the platter down and turning them counterclockwise moves it up.)
- 2. After adjustments, confirm that the platter moves up and down in the well-balanced condition even if the platter is pressed down in the cabinet.

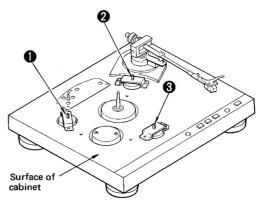


Fig. 1

## DISC END DETECTION POSITION ADJUSTMENT

## \*Conditions

Be sure not to hang the drive belt between platter and motor pulley.

Quartz Lock Switch .... On Lift Switch .... Auto

## LP POSITION ADJUSTMENT

- 1. Set the speed selector to 33 r.p.m.
- 2. Lower the cueing lever.

(Arm Lifter is set to the low position.)

 Adjust by adjustment screw attached to the lower part of the tonearm so that the stylus of cartridge detects the disc end position between 111.94 mm ~ 107.2 mm from the center of spindle.

## • EP POSITION ADJUSTMENT

- 1. Set the speed selector to 45 r.p.m.
- 2. Lower the cueing lever.

(Arm Lifter is set to the low position.)

 Adjust by adjustment screw attached to the lower part of the tonearm so that the stylus of cartridge detects the disc end position between 102.74 mm ~ 98.4 mm from the center of spindle.

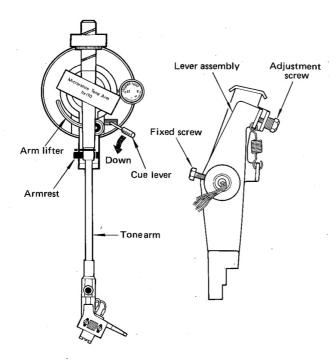
## NOTE:

- Turning the adjustment screw clockwise makes a fast detection of the disc end position, and turning it counterclockwise makes slow detection.
- 2. If it is not within the rate, assumedly, it result from the attached position of lever assembly.

Try to change the attaching position by loosing the fixed screw.

When the disc end position is detected, the motor revolution stops, and arm lifter is raised.

If you are going to start it again, place the tonearm on armrest once.



## MOTOR R.P.M. ADJUSTMENT

## \*Instrument

Stroboscope or Low range tachometer.

## \*Condition

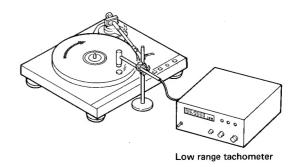
- Be sure that the drive belt between platter and motor pulley is hung.
- 2. Flip the cue lever forward to lift the tonearm up.

## QUARTZ LOCK ADJUSTMENT

- Set the speed selector to 33 r.p.m., and set the quartz lock switch to ON.
- Move tonearm horizontally as to be level with the platter, and rotate the platter.
- Measure the motor speed by a stroboscope or low range tachometer.
- Replace the motor pulley when the motor speed is not within the specified range,
- 5. Check the motor speed in the condition that the speed selector is set to 45 r.p.m.

## QUARTZ LOCK OFF ADJUSTMENT

- Set the speed selector to 33 r.p.m. and set the quartz lock switch to OFF, then set the speed control knob at the center
- Adjust VR101 by turning the platter so that the motor speed rating is within 33-1/3 r.p.m. ± 0.05%.
- 3. Adjust VR102 in the condition that the speed selector is set to 45 r.p.m. so that the motor speed rating is within  $45 \, \text{r.p.m.} \pm 0.05\%$ .
- 4. After all of these adjustments are over, make sure to confirm that each motor speed make a change more than ±3% with using speed control knob.



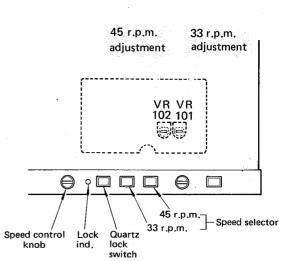
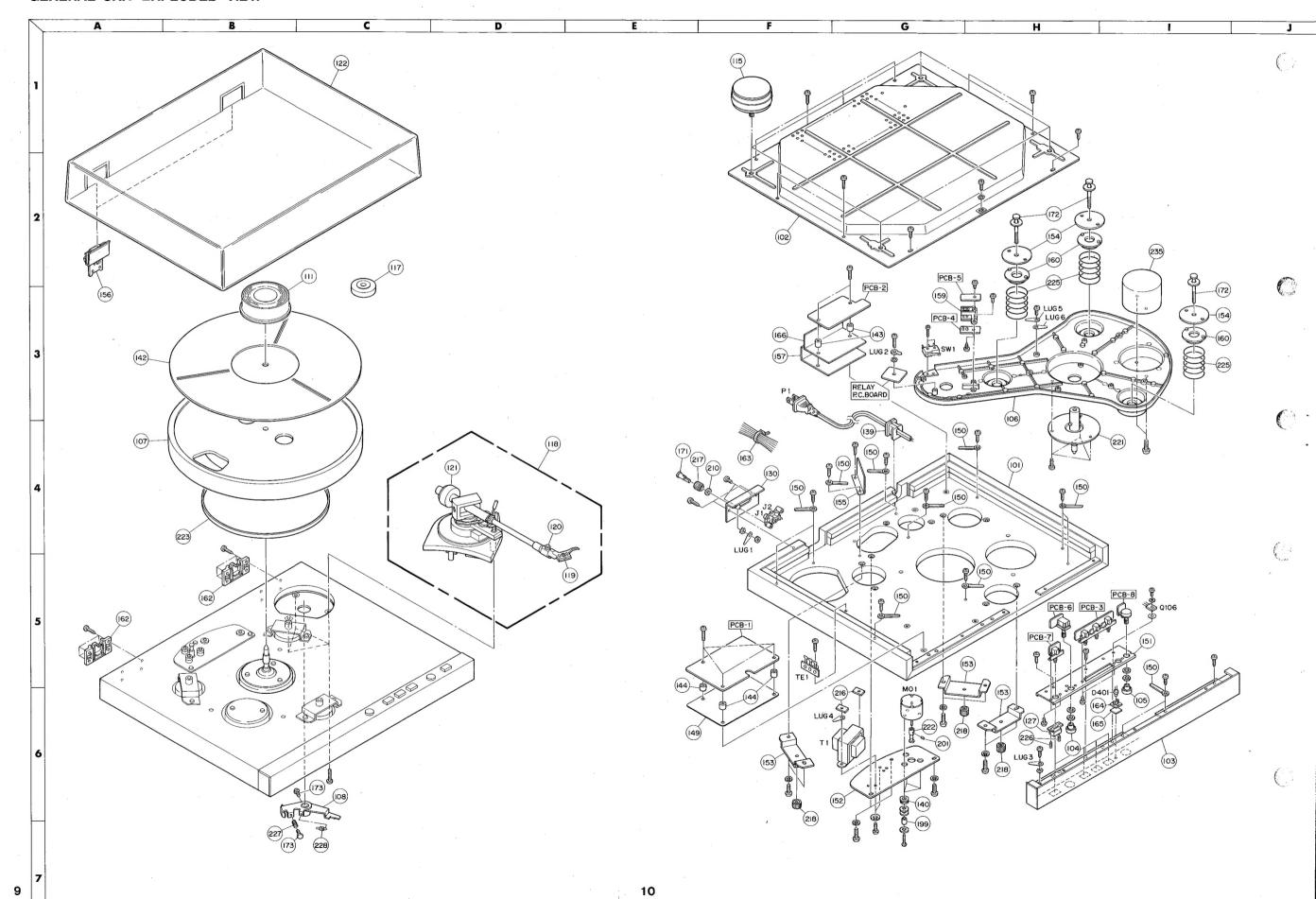
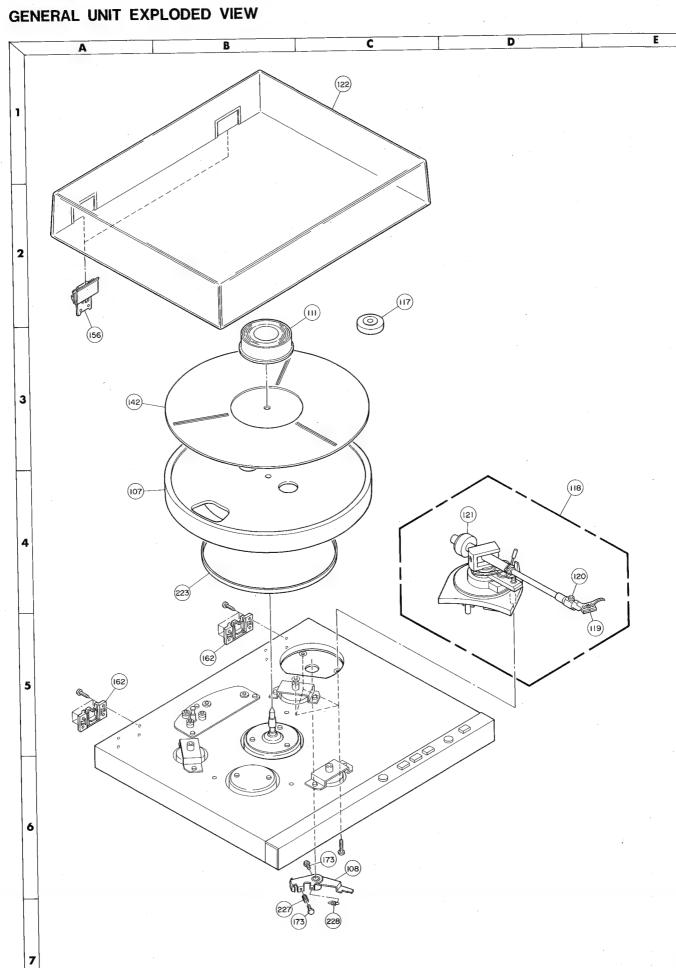
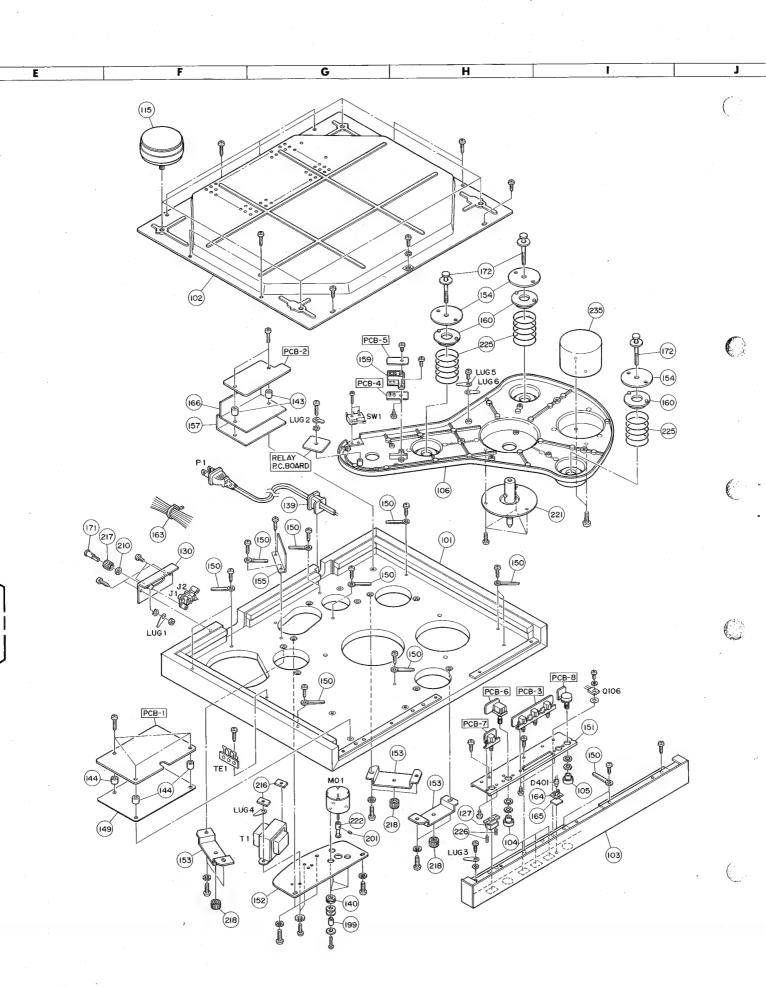


Fig. 1

## GENERAL UNIT EXPLODED VIEW







## **GENERAL UNIT PARTS LIST**

Ref. No.	Part No.	Description
101	A415-T60	Cabinet Assembly
102	A424-T60	Cabinet Bottom Assembly
103	A443-T60	Front Panel Assembly
104	A634-T60A	Knob Assembly, Capacitance Trim
105	A634-T60B	Knob Assembly, Speed Control
106	B211-T60	Chassis Assembly
107	B665-T60	Platter Assembly
108	B672-T60	Lever Assembly
111	1161-00101	Disc Stabilizer with Stroboscope
115	1319-0147	Foot
117	1362-7007	E.P. Adaptor
118	1371-715	Pick-Up Assembly (Includes: SO701 Solenoid)
119	852366S	Headshell
120	852366A	Headshell Clamp
121	852366W	·
122		Counterweight
127	1472-01301	Dust Cover
	1660-00201	Push Button, Quartz Lock, 33/45 Speed Selector
130	1724-02601	Indication Plate
139	2114-71264	Bushing, AC Line Cord
140	2114-71262	Bushing, Motor
142	2115-00101	Platter Mat
143	2132-7016	Spacer
144	2132-01405	Spacer
149	2216-7134	Shield Plate
150	2218-7001	Holding Bracket
151	2219-7863	Bracket
152	2219-7864	Bracket
153	2219-7865	Bracket
154	2219-7866	Bracket
155	2216-7136	Shield Plate
156	2221-7120	Hinge
157	2224-7074	Insulator
159	2240-7190	Holder
160	2240-7191	Holder
162	2240-7194	Holder
163	2240-7120	Holder
164	2240-7103	Holder
165	2132-7074	Spacer
166	2224-7076	Insulator
171	2310-7015	Special Screw ()
172	2310-7013	
173	2316-300829	Special Screw (—)
199		Hexagon Nut
201	2363-50168	Bushing
210	2371-200329	Setting Screw
	2410-7005	Special Washer
216	2440-49	Special Nut
217	2440-7011	Special Nut
218	2440-7014	Special Nut
221	2601-7108	Shaft
222	2618-7002	Motor Pulley (*)
223	2642-02701	Drive Belt
225	2651-2101701	Spring
226	2651-2101702	Spring
227	2651-210116	Spring
228	2651-110331	Spring
235	2691-7001	Balancer
241	2618-7003	Motor Pulley (*)
242	2618-7004	
	2010-7004	Motor Pulley (*)

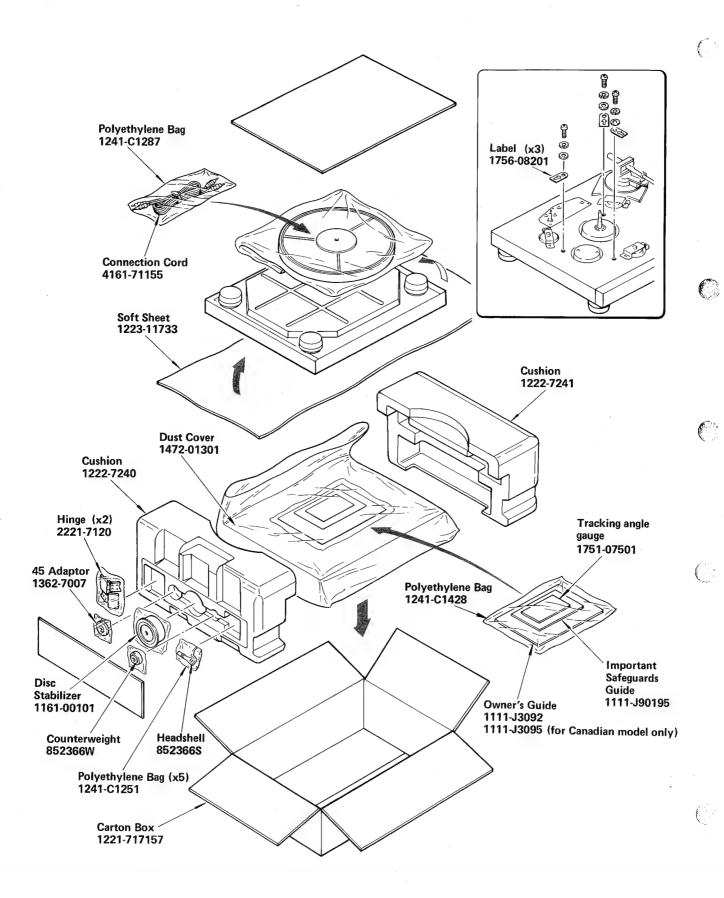
<sup>(\*)</sup> There are three kind of motor pulley, these are reference No. 222, 241 and 242. Replace the motor pulley accordance with QUARTZ LOCK ADJUSTMENT of MOTOR R.P.M. ADJUSTMENT on page 8.

## **ELECTRICAL PARTS LIST**

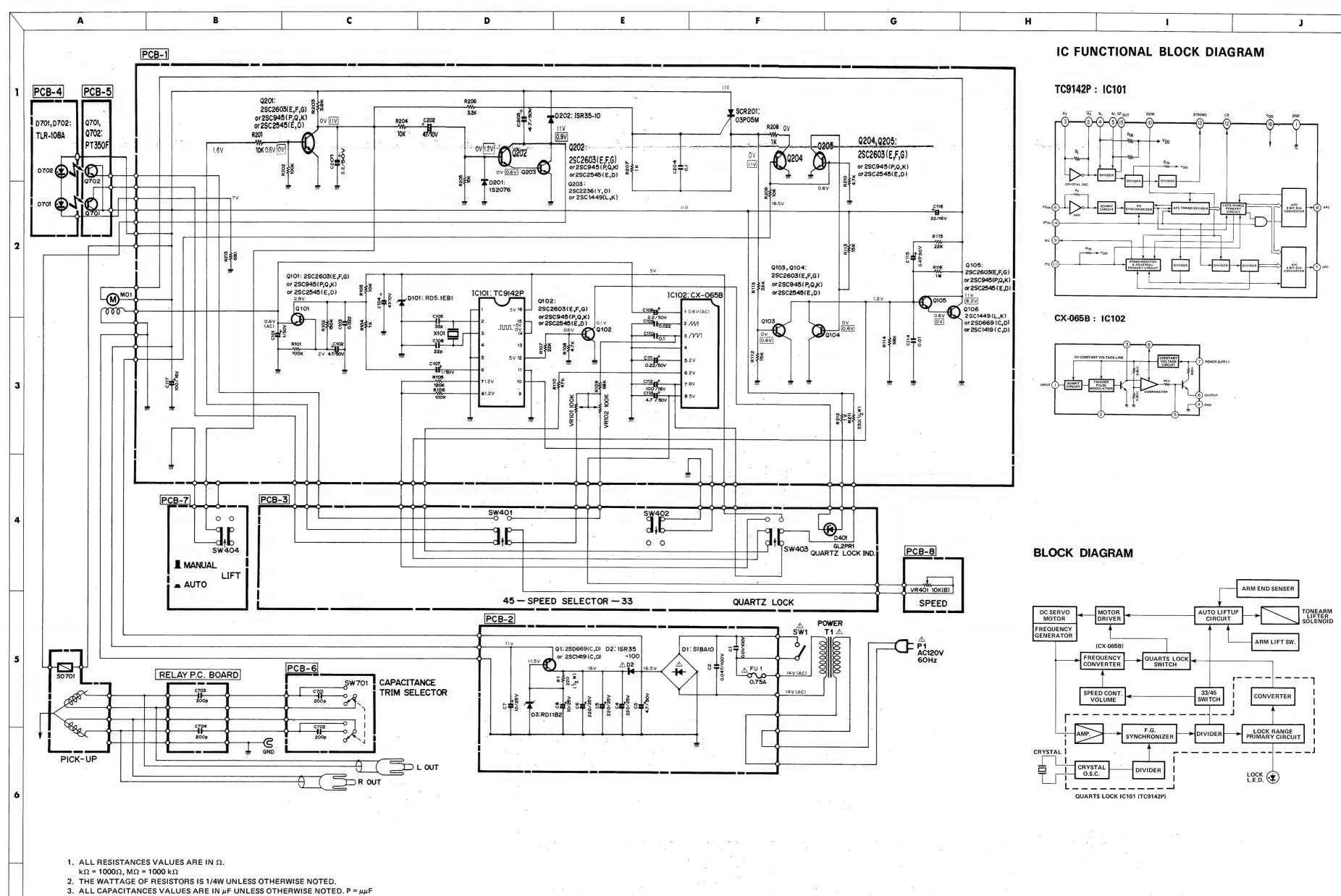
Ref. No.	Part No.	Description
	CHASSIS MISCELLANE	OUS
P1	4161-0487	AC Line Cord
T1	5584-701411	Power Transformer
MO1	4311-1A154	DC Motor
SW1	4431-A017128	
D401	5637-GL2PR1	Push Switch, Power
		L.E.D., GL2PR1, Quartz Lock Indicator
J1, 2	4482-7121	2-Pin Jack, Output
J110	4163-70965	Connector with Lead Wire, 7-Pin
J111	4163-70865	Connector with Lead Wire, 7-Pin
TE1	4212-7006	Terminal Strip
LUG1, 3, 4, 5, 6	4211-5005	Lug Terminal
LUG2	4211-9	Lug Terminal
	PCB-1 MOTOR CONTRO	DL P.C. BOARD
	RESISTORS	777 %
R109	5174-683381	$68k\Omega$ , $\pm 1\%$ , $1/4W$ , $Metal$
R211	5176-331582	$330\Omega$ , ±5%, 1/2W, Metal
	CONTROLS	
VR101, 102	5101-1041926	100k $\Omega$ , Motor R.P.M. Adjustment
	CAPACITORS	
C101, 107	5345-105-50	$1\mu$ F, +75% $-10\%$ , 50V, Electrolytic
C102, 113, 203	5345-475-50	4.7μF , +75% -10%, 50V , Electrolytic
C104, 202	5345-476-10	47μF, +50% -10%, 10V, Electrolytic
C108, 201	5345-225-50	2.2μF, +75% -10%, 50V, Electrolytic
C109	5359-223571	0.022μF, ±5%, 50V, Polypropylene
C110	5359-104571	$0.1\mu\text{F}$ , $\pm 5\%$ , $50\text{V}$ , Polypropylene
C111	5345-L224M50	0.22μF, ±20%, 50V, Electrolytic
C112, 117	5345-107-16	100μF, +50% –10%, 16V, Electrolytic
C115	5345-L474M50	0.47μF, ±20%, 50V, Electrolytic
C116	5345-226-25	22μF, +50% –10%, 25V, Electrolytic
	INTEGRATED CIRCUIT	,
JC101	5654-TC9142P	TC9142P
IC102	5652-CX-065B	CX-065B
	TRANSISTORS	
Q101, 102, 103, 104, 105,	5613-2603(E)or(F)	2SC2603(E) or 2SC2603(F)
202, 204, 205	3013-2003(L)01(1)	2302003(L) 01 2302003(F)
Q106	5614 660(C)or(D)	25D660(C) ~= 25D660(D)
Q201	5614-669(C)or(D)	2SD669(C) or 2SD669(D)
Q203	5613-2603(F)or(G)	2SC2603(F) or 2SC2603(G)
0203	5613-2236(Y)or(O)	2SC2236(Y) or 2SC2236(O)
D101	DIODES	7
	5635-RD5R1EB1	Zener, RD5.1EB1
D201	5631-1S2076	1\$2076
D202	5632-1SR35-10	1SR35-100
V404	MISCELLANEOUS	
X101	5691-02073620	Crystal, Osc.
SCR201	5661-03P05M	Silicon Controlled Rectifier
P110, 111	4443-074116	Connector, 7-Pin
J101	4443-040185	Connector, 4-Pin
		·
J102, 103, 201, 202, 203 J112	4443-030185 4163-70765	Connector, 3-Pin Connector with Lead Wire, 3-Pin

Ref. No.	Part No.	Description		
	PCB-2 POWER SUPPL	-Y P.C. BOARD		
R1	RESISTOR 5176-221582	220Ω, ±5%, 1/2W, Metal		
C3 C4, 5, 6 C7, 8	CAPACITORS 5345-475-50 5345-227-25 5345-106-25	$4.7\mu\text{F}$ , +75% $-10\%$ , 50V, Electrolytic $220\mu\text{F}$ , +50% $-10\%$ , 25V, Electrolytic $10\mu\text{F}$ , +50% $-10\%$ , 25V, Electrolytic		
Q1	TRANSISTOR 5614-669(C)or(D)	2SD669(C) or 2SD669(D)		
D1 D2 D3	DIODES 5685-1F 5632-1SR35-10 5635-RD11EB2	Bridge Silicon, S1WB10 1SR35-100 Zener, RD11EB2		
FU1	MISCELLANEOUS 5732-75105 4472-7113 2132-7048	Fuse, 0.75A Fuse Holder (x2) Spacer, R1		
PCB-3 CONTROL SWITCH P.C. BOARD		TCH P.C. BOARD		
SW401, 402, 403 P101 P102, 103, 201, 203	4431-03067153 4242-041007 4242-031007	Push Switch, 33/45 Speed Selector, Quartz Lock Jumper Lead, 4-Wire Jumper Lead, 3-Wire		
	PCB-4 LED P.C. BOARD			
D701, 702	5637-TLR108A	L.E.D., TLR-108A		
	PCB-5 PHOTO TRANSISTOR P.C. BOARD			
Q701, 702	5621-PT350F	PT350F		
	PCB-6 CAPACITANCE	PCB-6 CAPACITANCE TRIM SELECTOR P.C. BOARD		
SW701	4411-203712	Rotary Switch, Capacitance Trim Selector		
	PCB-7 LIFT SWITCH P.C. BOARD			
SW404 P202	4431-A027129 4242-031007	Push Switch, Lift Jumper Lead, 3-Wire		
	PCB-8 SPEED CONTRO	OL P.C. BOARD		
VR401	5113-10371136	10kΩB, Speed Control		

## **PACKAGE**



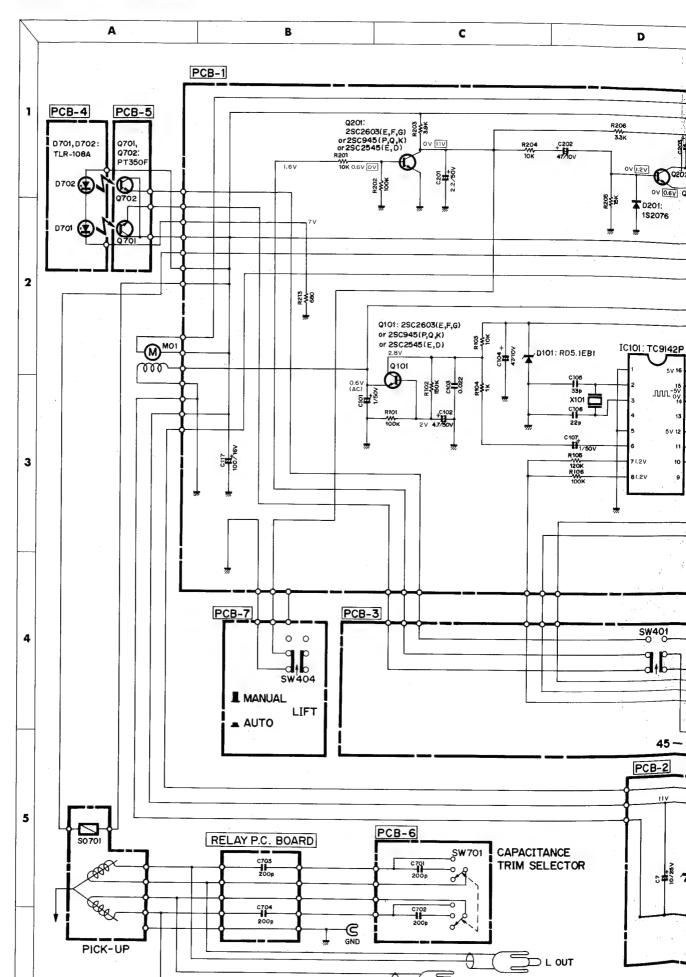
## SCHEMATIC DIAGRAM

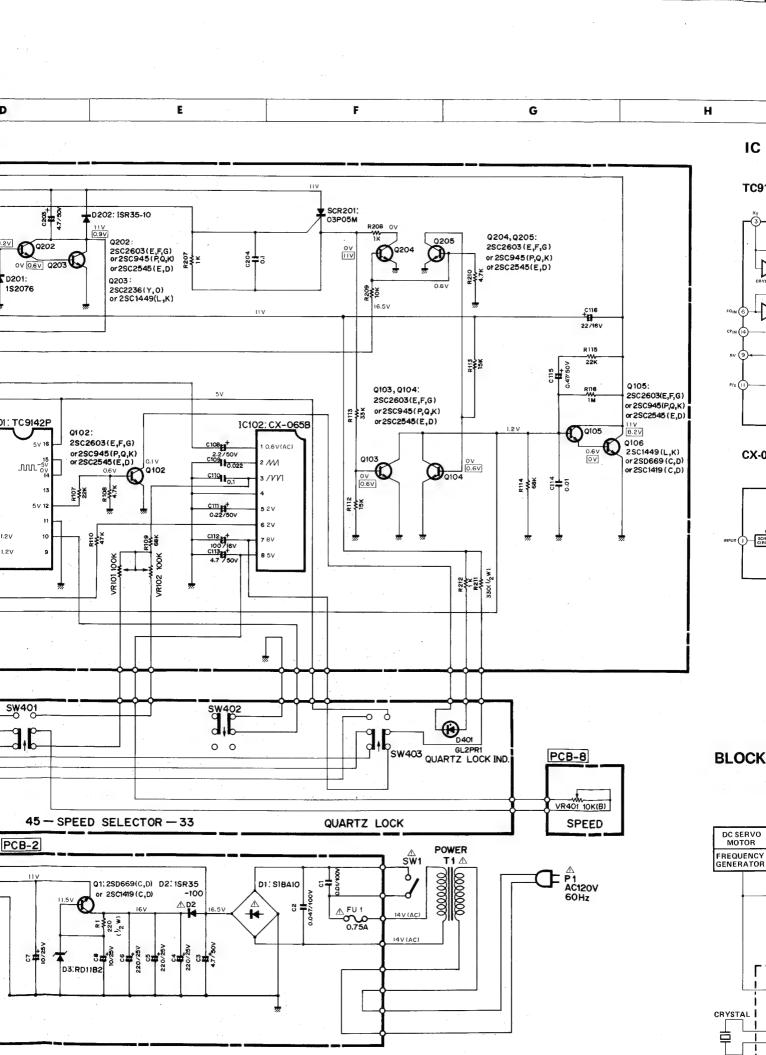


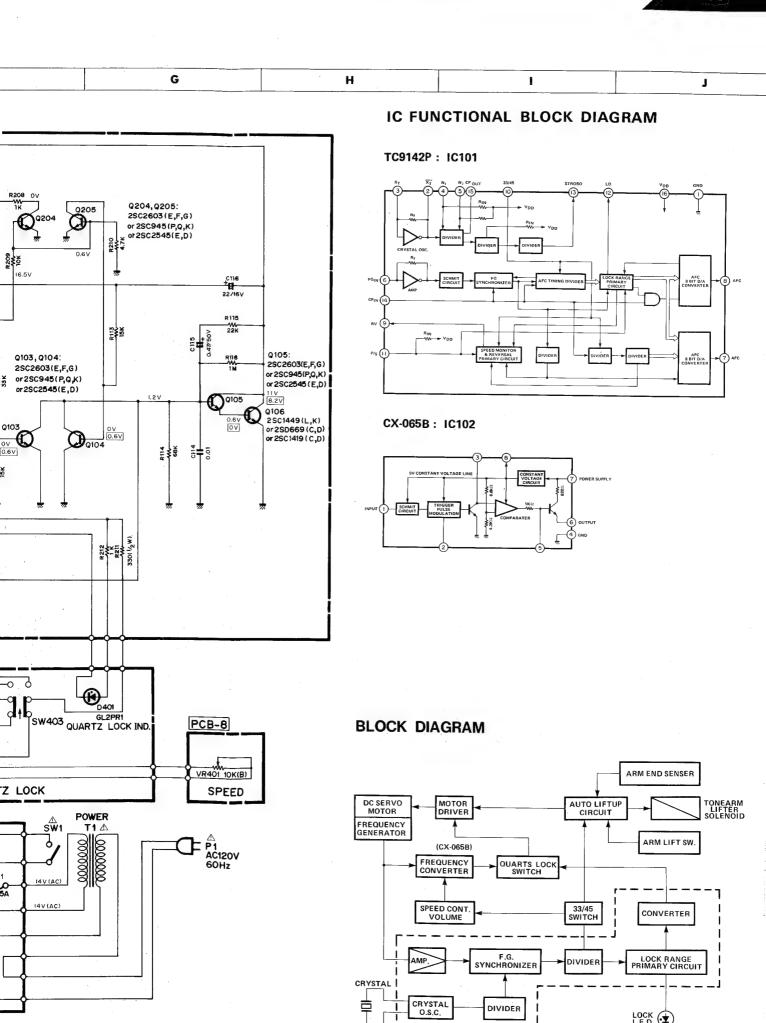
<sup>4.</sup> V: DC VOLTAGE EXCEPT (AC).

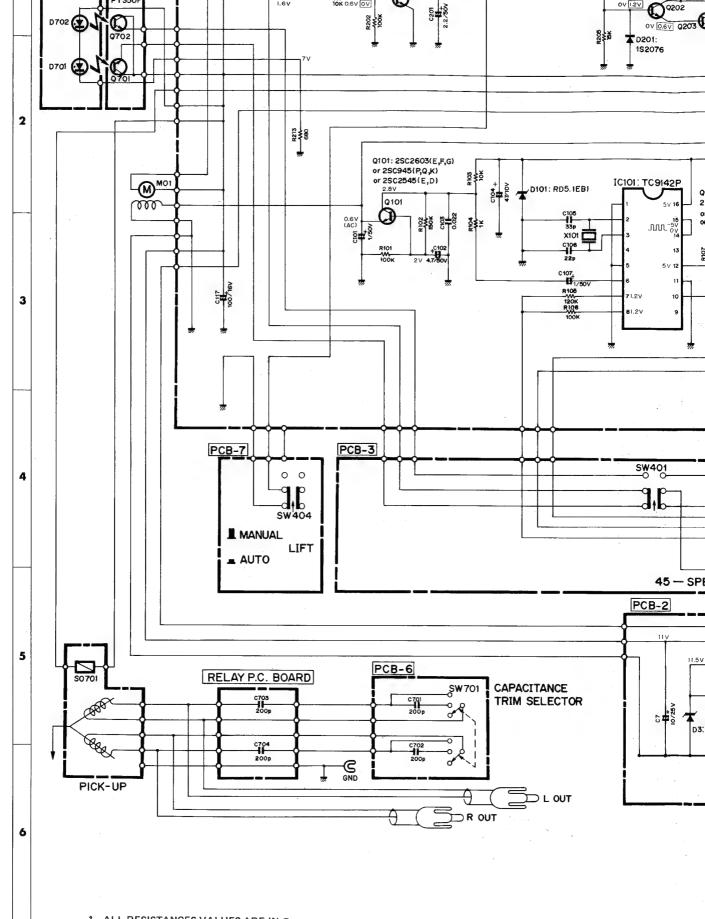
<sup>...</sup>V: AT NO SIGNAL  $\boxed{\dots V}$ : WHEN THE DISC END POSITION IS DETECTED.

## SCHEMATIC DIAGRAM





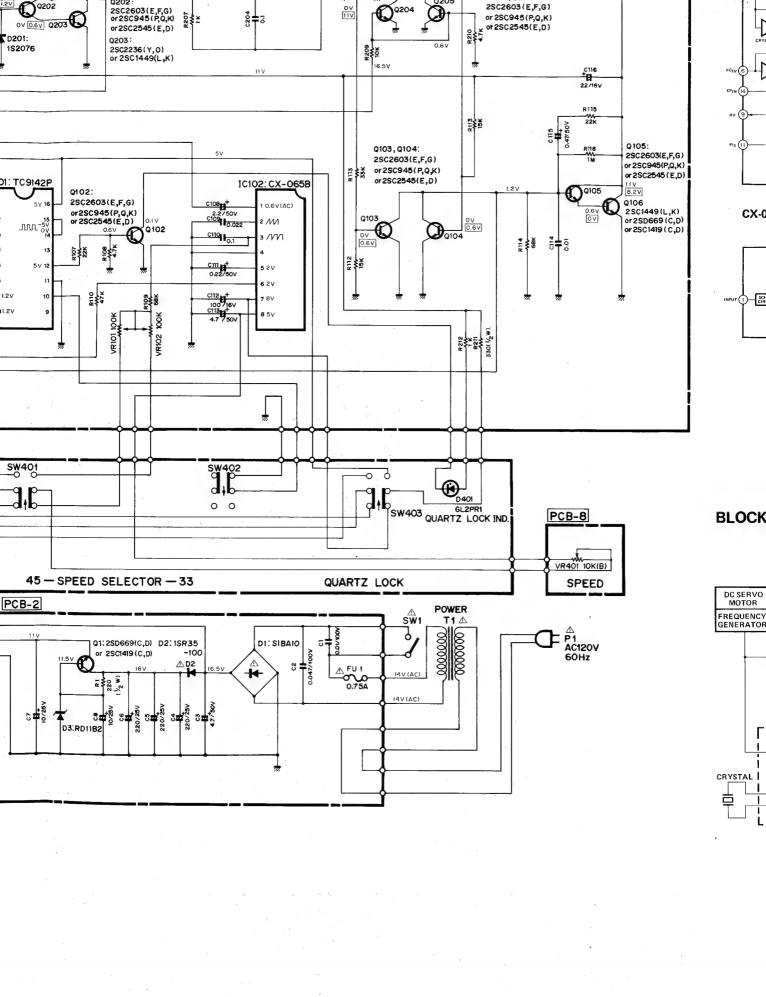


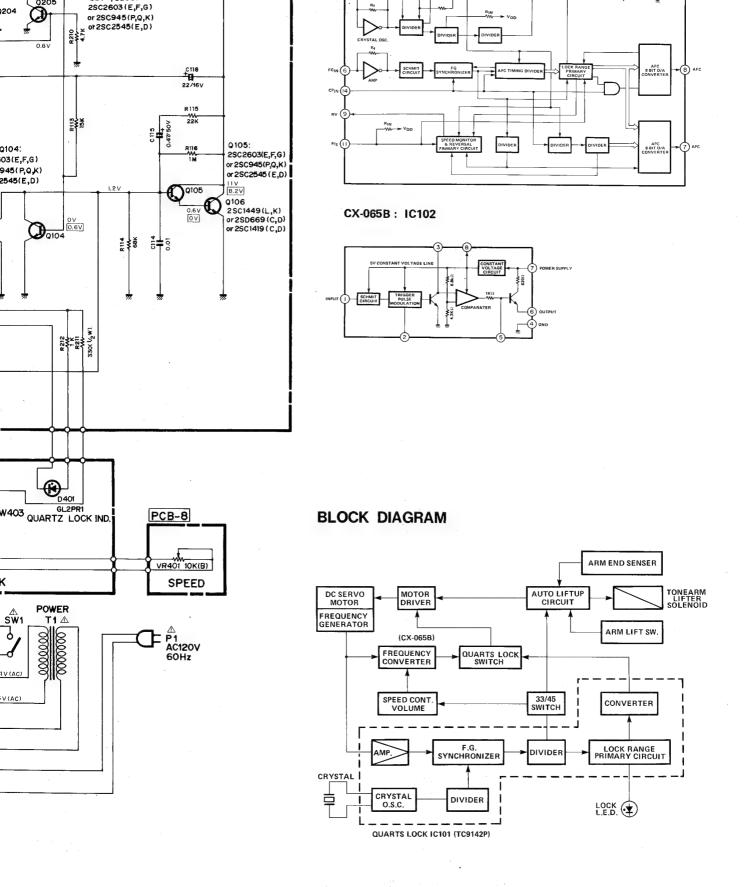


- 1. ALL RESISTANCES VALUES ARE IN  $\Omega$ .  $k\Omega$  = 1000 $\Omega$ ,  $M\Omega$  = 1000  $k\Omega$
- 2. THE WATTAGE OF RESISTORS IS 1/4W UNLESS OTHERWISE NOTED.
- 3. ALL CAPACITANCES VALUES ARE IN  $\mu F$  UNLESS OTHERWISE NOTED.  $P = \mu \mu F$
- 4. V: DC VOLTAGE EXCEPT (AC).

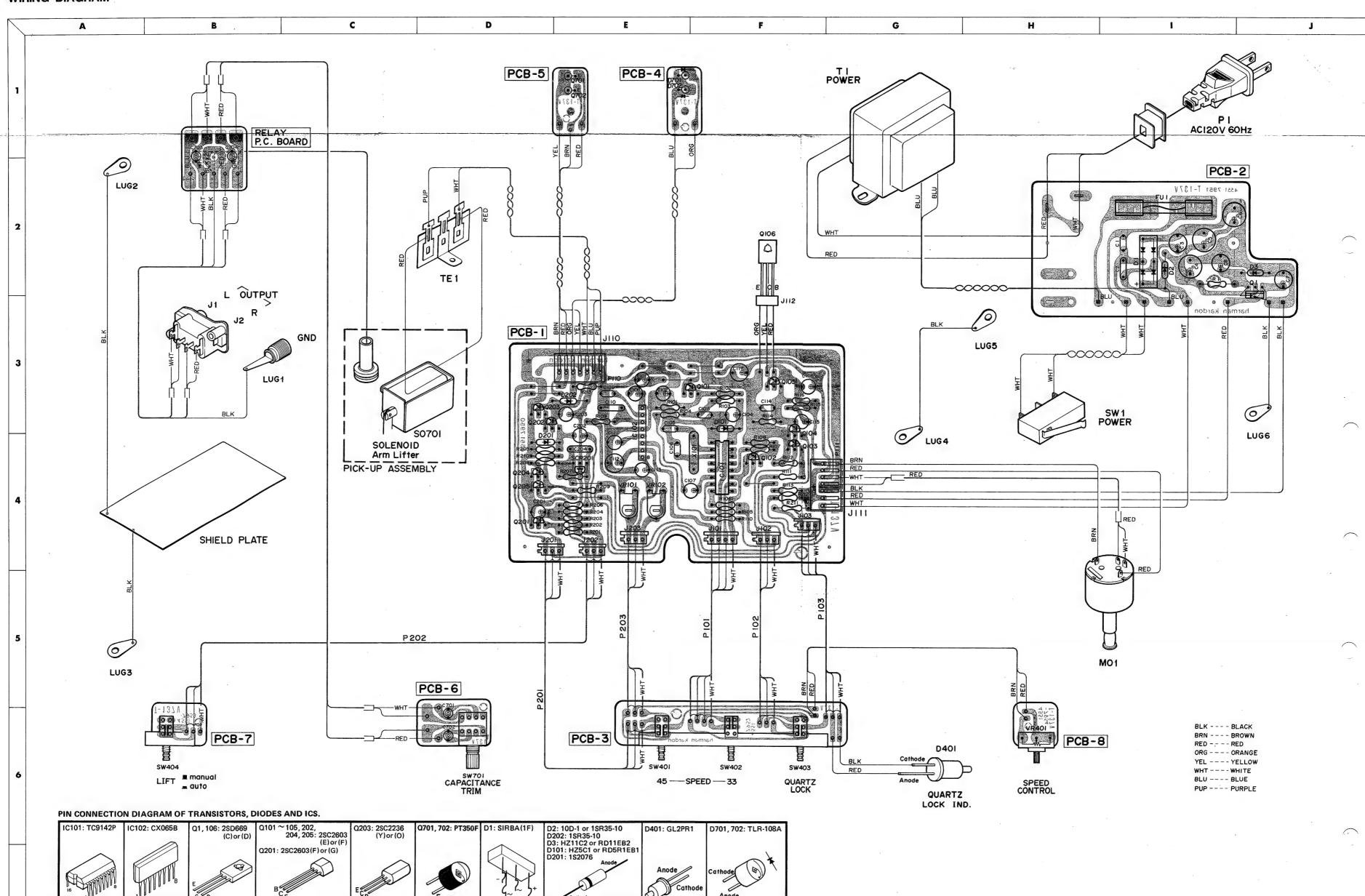
7

- ...V: AT NO SIGNAL ....V: WHEN THE DISC END POSITION IS DETECTED.
- 5. \( \triangle \) SAFETY-REQUIREMENTS COMPONENTS IN ACCORDANCE WITH PRESENT SAFETY REGULATIONS. THESE COMPONENTS MUST ONLY BE REPLACED BY ORIGINAL PARTS.



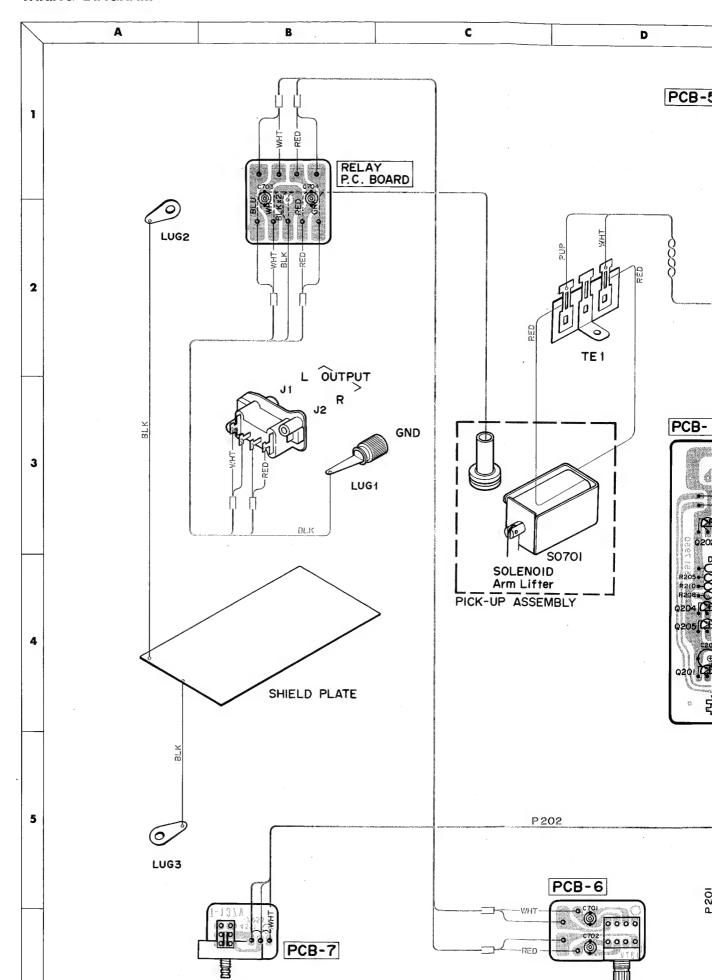


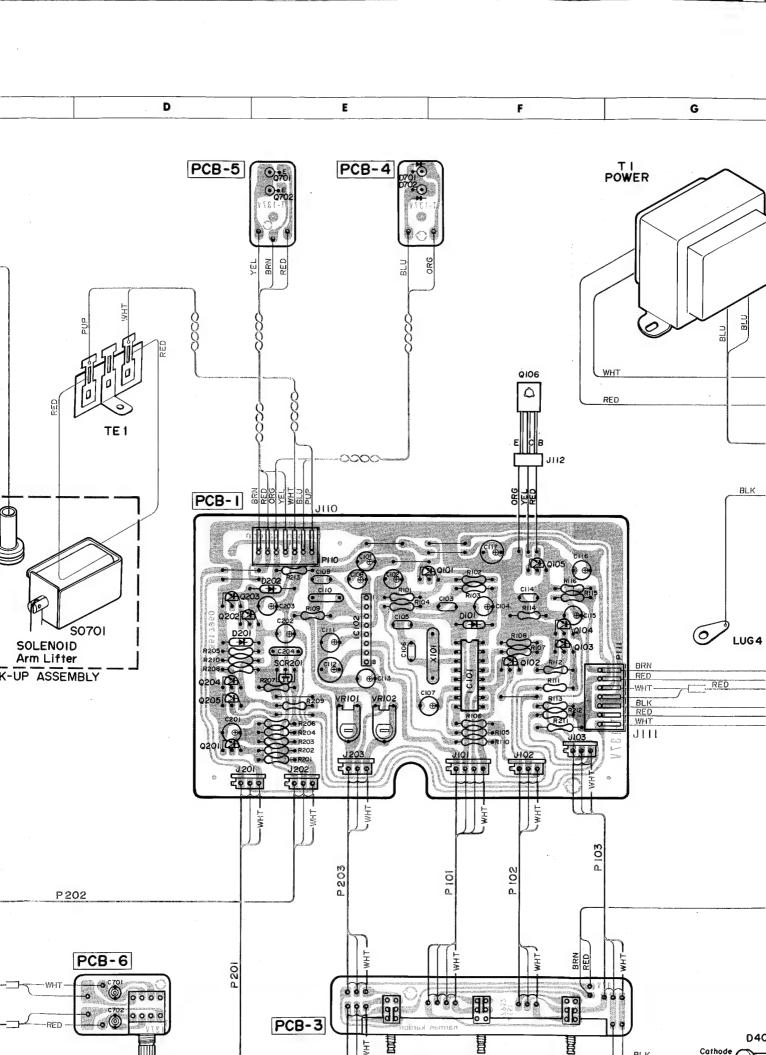
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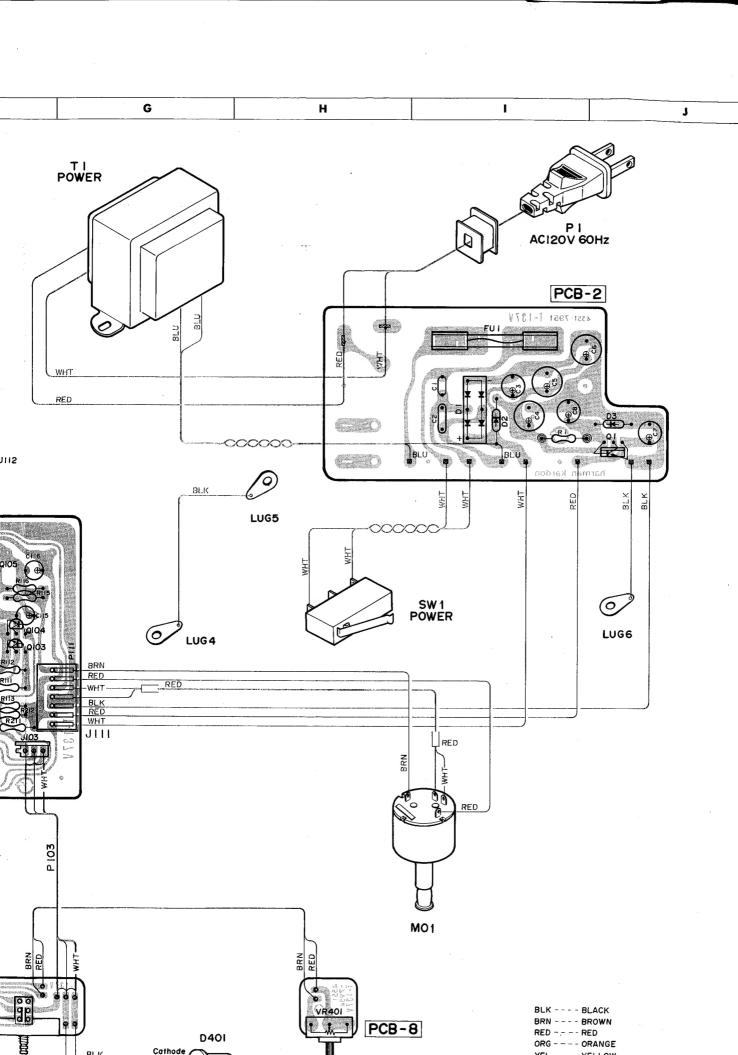


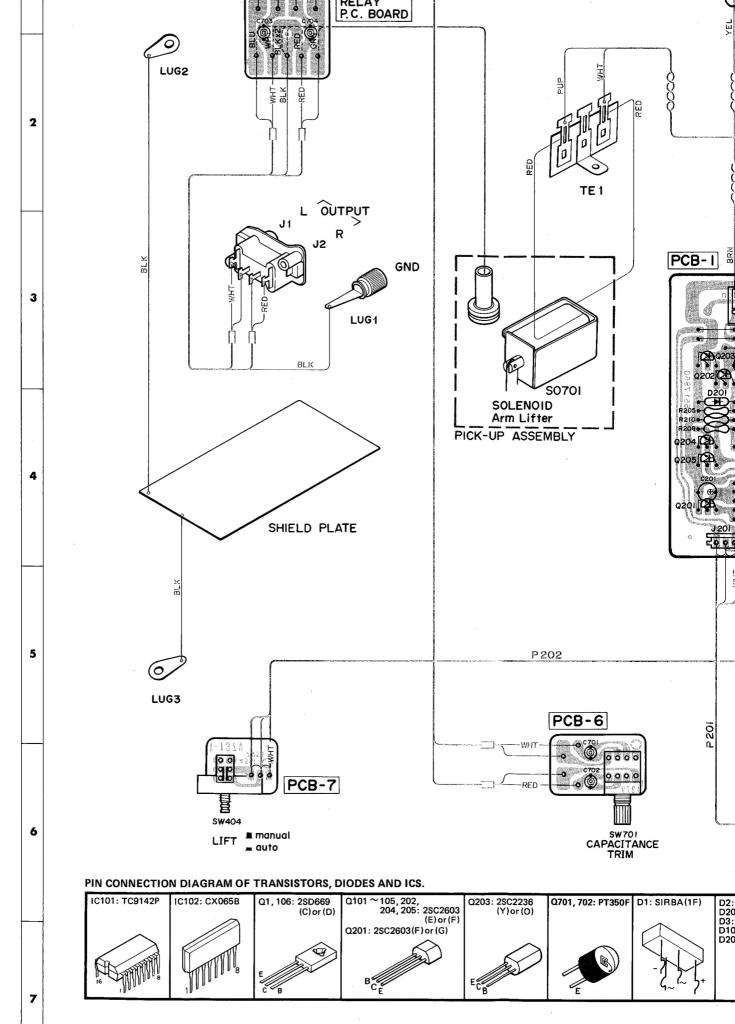
16

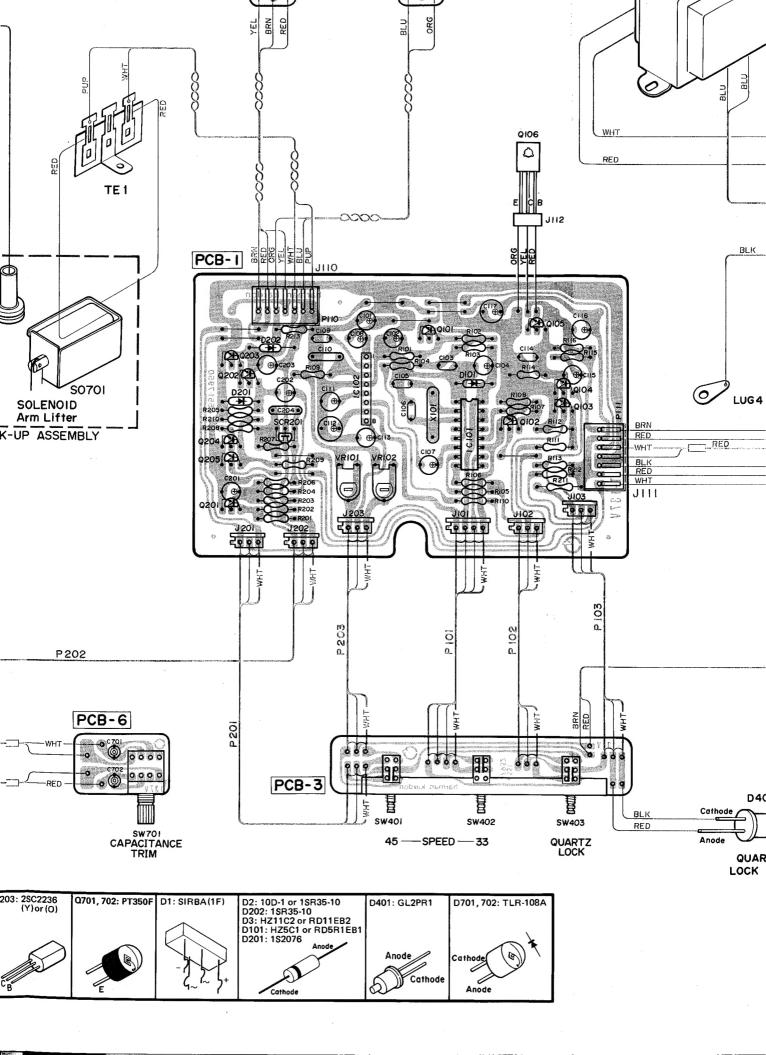
## WIRING DIAGRAM

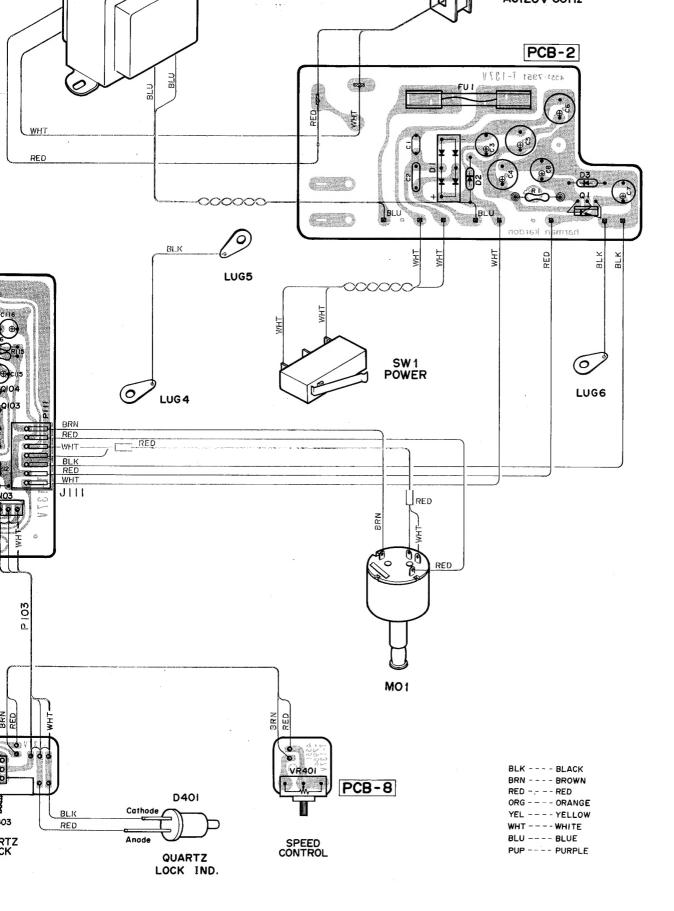












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